

MILCF50 CBRN FILTER

- Conformal shape providing low profile
- Unique Humidity Indicator
- 10 year shelf life
- Ruggedized military packaging

The Avon MILCF50 Filter is a CBRN filter canister designed to meet the relevant criteria specified in the NIOSH CBRN APR standard at the 15-minute classification level (CAP 1), the European Standard, EN 14387 (A2B2E2K1 P3), and the relevant criteria specified in the NATO AEP-73 for protection against chemical and biological warfare agents in aerosol, liquid and vapor form. The filter has a unique conformal shape providing a low profile close fit with the mask. The filter design minimizes snag and pull hazards as well as a reduction in neck loading.

It provides effective protection against all the gaseous agents specified in the NIOSH* CBRN standard, as well as excellent performance against a wider range of both chemical warfare agents and Toxic Industrial Chemicals (TICs). A particulate filter element exceeding the requirements of NIOSH 42CFR84 P100 and EN 14387 P3, level is incorporated, ensuring effective performance against all dusts, mists, fumes, biological agents (bacteria, virus, fungal spores, etc), including radioactive dusts. When combined with an appropriate chemical protective mask¹, the MILCF50 filter canister protects the face, eyes and gastrointestinal tract of the wearer against known chemical and biological agents in aerosol, liquid and vapor form including:

a. Nerve Agents	b. Blister Agents
"G" Series	Mustard
"V" Series	Lewisite
Any thickened form of agent	Any thickened form of agent

c. Blood Agents	d. Riot Control Agents
Hydrogen Cyanide	CS
Cyanogen Chloride	CN
	OC (Pepper Spray)

The protection against many Toxic Industrial Chemicals (TICs) includes, but is not limited to: organic vapors with a boiling point over 65°C, chlorine, hydrogen sulfide, sulfur dioxide, formaldehyde, nitrogen dioxide, phosgene, phosphine, hydrogen chloride, hydrogen fluoride, methylamine, and ammonia.

*The MILCF50 CBRN Filter is self-certified by Avon Protection Systems, Inc. and is not NIOSH approved.



TIC/TIM Capable



10 Year Shelf Life



Chromium Free

DESCRIPTION

Construction materials

The canister body is made of a modified polyphenylene ether-polystyrene blend (PPE&PS), which is a high quality engineering construction polymer. It provides a very robust product which is extremely durable against shock and impact in operational use. The canister body is black in color and has a spark finish to reduce reflection.

Gas adsorption is by chrome free activated charcoal impregnated with metallic salts and other compounds to provide a balanced performance against both physically and chemically adsorbed species.

The high efficiency filter element is made of PTFE, PET/PE.

The MILCF50 is entirely non-ferrous and non-magnetic.

SPECIFICATION

Dimensions	
Diameter	Ø111mm
Weight	338 grams (typical)
Thread	40mm to ¹ NATO STANAG 4155
Color	Black

PERFORMANCE

Breathing resistance

45mm of H₂O @ 85 l/min (typical)



EFFECTIVENESS

Against Chemical and Biological Agents

Typical performance against the gaseous agents specified in the NIOSH CBRN APR standard and also for chemical warfare agents is detailed below.

Threat	Challenge Concentration (PPM)	Protection Time (Minutes)
Nerve Agent	87	>180
Hydrogen Cyanide	940	>100
Cyanogen Chloride	300	>80
Ammonia	2500	>20
Cyclohexane	2600	>30
Formaldehyde	500	>200
Hydrogen Sulfide	1000	>100
Nitrogen Dioxide	200	>20
Phosgene	250	>400
Phosphine	300	>375
Sulfur Dioxide	1500	>20
Industrial Agents TIC/TIMS		
a-Chloroacetophenone (CN)	16	>480
o-Chlorobenzylidene Malonitrile (CS)	3	>480
Hydrogen Sulfide	5000	>30
Hydrogen Fluoride	1000	>60
Hydrogen Chloride	5000	>30
Methylamine	5000	>20
Chlorine	5000	>20

Note that the protection time is indicated for standard laboratory test conditions. THESE DO NOT NECESSARILY RELATE TO ACTUAL USE TIMES. Actual use times must be verified on the basis of a risk assessment of the likely hazards present in the intended use area.

The performance of the canister is, of course, dependent upon the actual concentration encountered. Protection against riot control agents exceeds NIOSH 42 CFR84 requirements for CS and CN. The filter canister can be changed under all operational conditions in 9 seconds.

PACKAGING

The rugged exterior filter container is designed to be stackable, tamper evident and includes relevant information such as lot number and expiration date. The MILCF50 is sealed and supplied in a package of four.



ENVIRONMENTAL

The materials used and the method of construction of the filter canister have been designed to meet operation and storage requirements in accordance with NIOSH CBRN criteria. When stored in its original packaging the filter canister retains its operational effectiveness and efficiency under the following environmental storage conditions:

Operational Temperature -32°C to 71°C

The filters have been exposed to high and low ambient storage temperatures without harmful effects.

Humidity range 5% to 100% RH

The filter has been tested following storage in high humidity environments and has been found to be effective.

Rain

The filter will retain its effectiveness in heavy rainfall conditions and is not prone to water ingress.

Salt Breeze

The filter will not deteriorate with exposure to salt breezes for 24 hours.

Sand and Dust

The filter will not deteriorate when exposed to 24 hours of wind driven sand and dust conditions.

Recommended Storage and Shelf Life

The predicted shelf life of the filter canister (sealed and packaged) is 10 years when stored at 20 ± 10° C, <80%RH.

HUMIDITY INDICATOR



A unique standard humidity indicator is located on the top of the MILCF50 filter and visually displays performance degradation due to moisture uptake over time. The indicator turns white to blue signaling that the unit pack was compromised and the filter must be discarded.

¹ Although the thread form is compatible with STANAG 4155 and EN148-1 the sunken thread within the conformal filter may result in the filter not sealing to some types of PPE. It is essential that the MILCF50 filter is used only with Avon masks.

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